

# W-Pro 10 Certified Automotive Lift



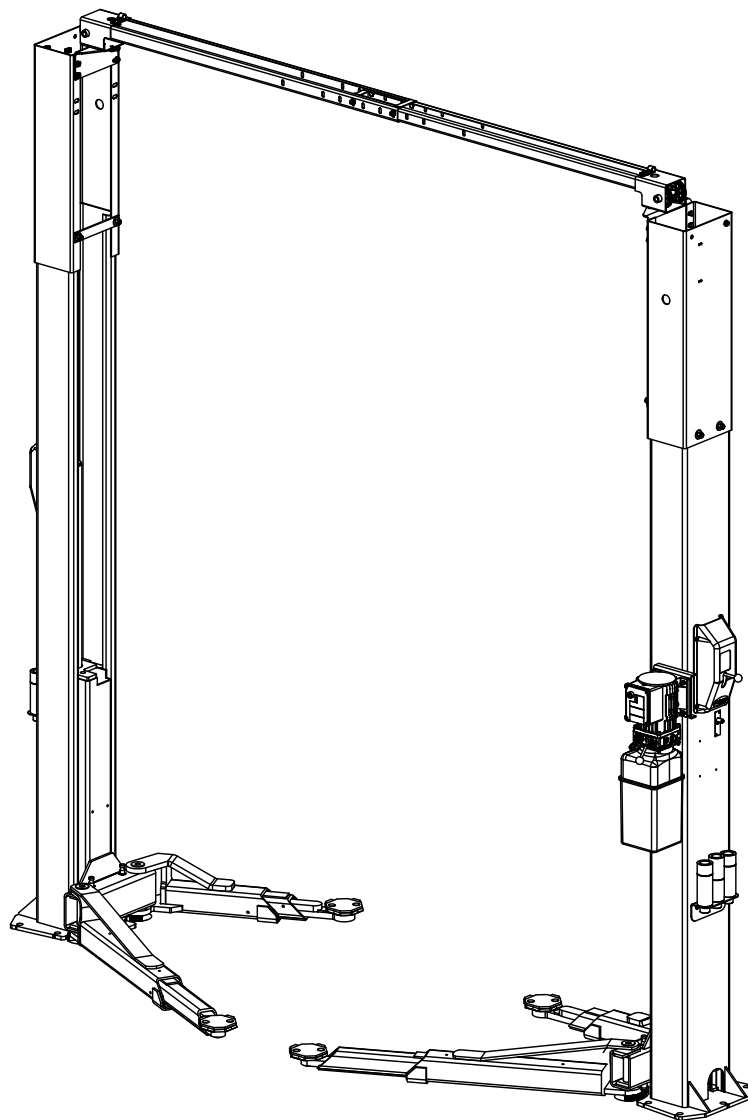
**WEAVER**  
E Q U I P M E N T

Please read this manual before operation

# Installation Manual

Two-Post Lift

10,000lbs. (4536kg.) Capacity



**⚠ IMPORTANT** Consulte ANSI/ALI ALIS, Requisitos de Seguridad para Instalación y Servicio de Elevadores Automotrices antes de instalar el elevador.

## OPERATING CONDITIONS

Lift is not intended for outdoor use  
and has an operating ambient temperature  
range of  
41°-104°F (5°-40°C)

**LP50032**

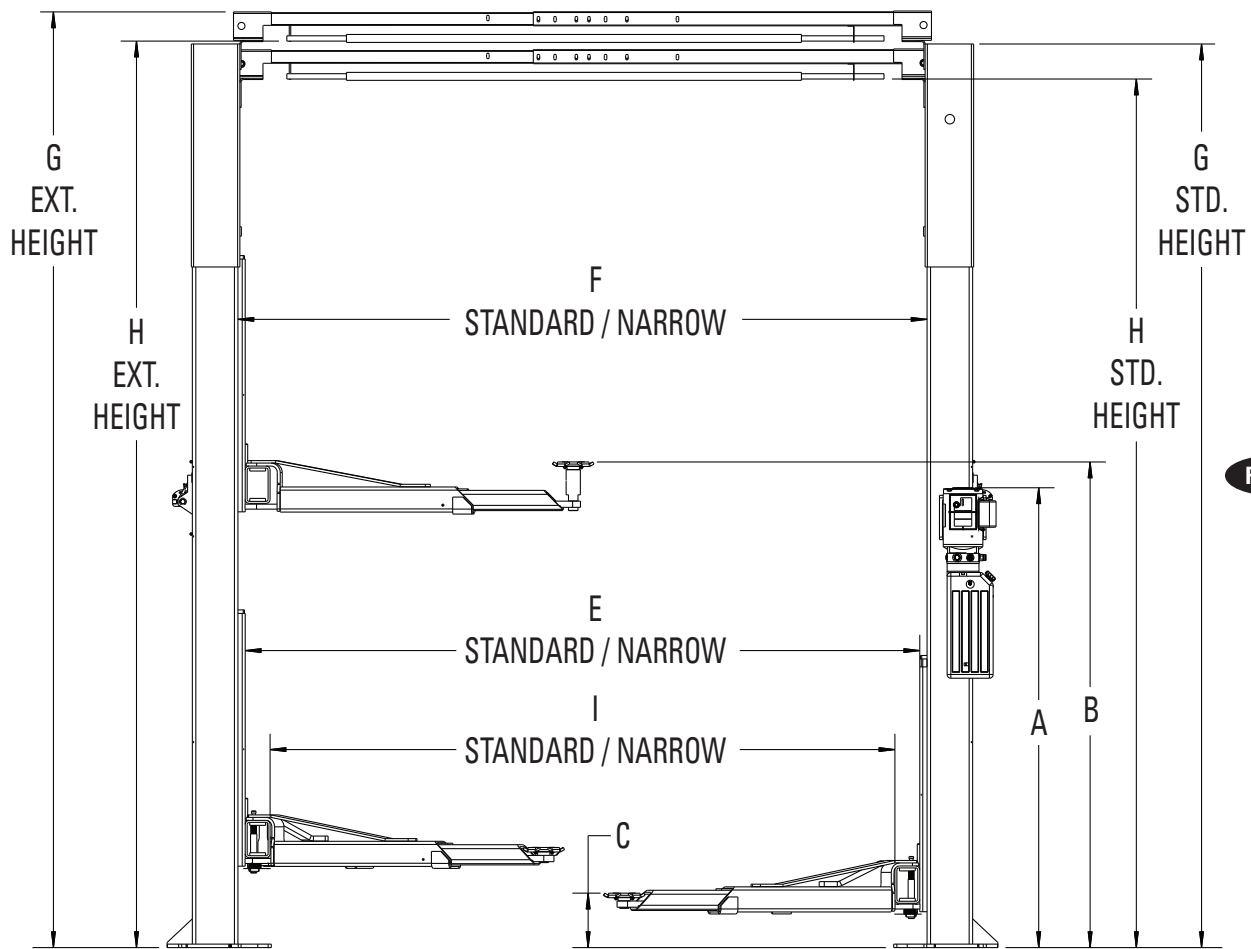


Fig. 1a

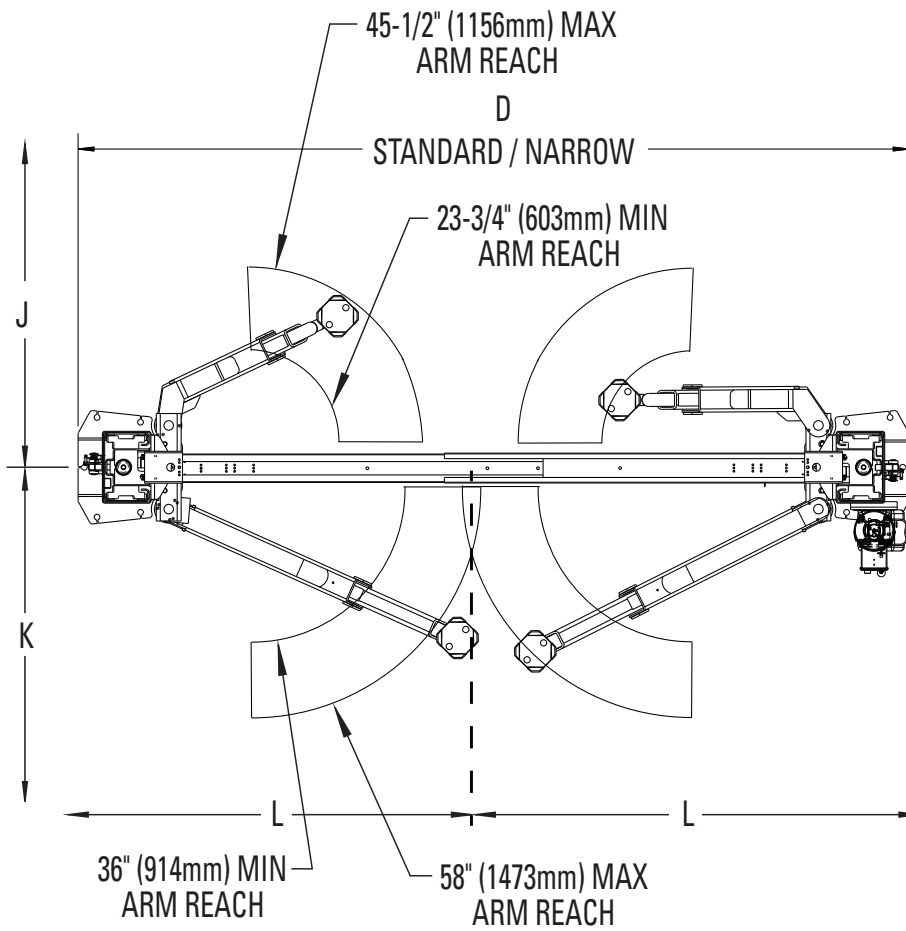


Fig. 1b

**1. Lift Location:** Use architects plan when available to locate lift. Fig. 1a & Fig. 1b shows dimensions of a typical bay layout.



**WARNING** DO NOT install this lift in a pit or depression due to fire or explosion risks.

A	POWER UNIT HEIGHT	72-1/2" (1842mm)
B	LIFTING HEIGHT W/ 5" (127mm) EXTENSION	76-5/8" (1946mm) W/ 68" (1727mm) STROKE
C	MIN. LIFT HEIGHT	3-5/8" (92mm)
	MIN. LIFT HEIGHT W/ 1-3/4" (44mm) ADAPTER	5-3/8" (137mm)
	MIN. LIFT HEIGHT W/ 3-1/2" (89mm) ADAPTER	7-1/8" (181mm)
	MIN. LIFT HEIGHT W/ 5" (127mm) ADAPTER	8-5/8" (219mm)
D	OVERALL FLOOR WIDTH STANDARD/NARROW	137" (3480mm) / 131" (3327mm)
E	WIDTH BETWEEN CARRIAGES STANDARD/NARROW	113" (2870mm) / 107" (2718mm)
F	INSIDE COLUMNS STANDARD/NARROW	115" (2921mm) / 109" (2769mm)
G	HEIGHT OVERALL EXT./STD.	149" (3785mm) / 143" (3632mm)
	MIN. FLOOR CEILING HEIGHT EXT./STD.	150" (3810mm) / 144" (3658mm)
H	FLOOR TO OVERHEAD SWITCH EXT./STD.	143-5/8" (3648mm) / 137-5/8" (3496mm)
I	DRIVE THRU CLEARANCE STANDARD/NARROW	105" (2667mm) / 99" (2515mm)
J	MINIMUM TO NEAREST OBSTRUCTION	132" (3353mm)
K	MINIMUM TO NEAREST OBSTRUCTION	156" (3962mm)
L	MINIMUM TO NEAREST OBSTRUCTION	72" (1829mm)

**NOTES:**

- 1.) ALL HEIGHT DIMENSIONS ARE WITHOUT LEVELING SHIMS.
- 2.) STANDARD HEIGHT LIFT SHOWN.
- 3.) " ANCHORING SYSTEM TESTED TO ANSI/ALI ALCTV 2011.

LIFT CAPACITY	10,000 LBS.
LIFTING SPEED (RISE TIME)	APPROXIMATELY 48 SECONDS UNLOADED APPROXIMATELY 53 SECONDS AT RATED CAPACITY
MOTOR RATING OPTIONS	SINGLE PHASE 208-230V 60Hz 18-23 AMPS
WEIGHT	1600 LBS (726 KG)
MECHANICAL SAFETY LOCKS	AUTOMATIC ALL POSITIONS
MECHANICAL SAFETY RELEASE	MANUAL ALL BOTH COLUMNS
SWING ARM LOCKS	AUTOMATIC LOCKING ABOVE 2 1/2" (64mm)
HYDRAULIC SAFETY SYSTEM	AUTOMATIC ALL POSITIONS
CYLINDERS	TWO, ONE PER COLUMN
CARRIAGE BEARINGS	EIGHT PER CARRIAGE, UHMW
SYNCHRONIZATION	EQUALIZATION CABLES
MIN. BAY SIZE	12' X 24' (3658 X 7315mm) VERIFY WITH SITE PLAN & SERVICE VEHICLES

**2. Power Unit Tee Cover Plate:** While power unit column is laying on the ground, install the cover plate using (2) M4x6 Lg. PHMS Fig. 2.

**3. Hoses:** Clean adapters and hose. Inspect all threads for damage and hose ends to be sure they are crimped.

#### Flared Fittings Tightening Procedure

1. Screw the fittings together finger tight. Then, using the proper size wrench, rotate the fitting 2-1/2 hex flats.

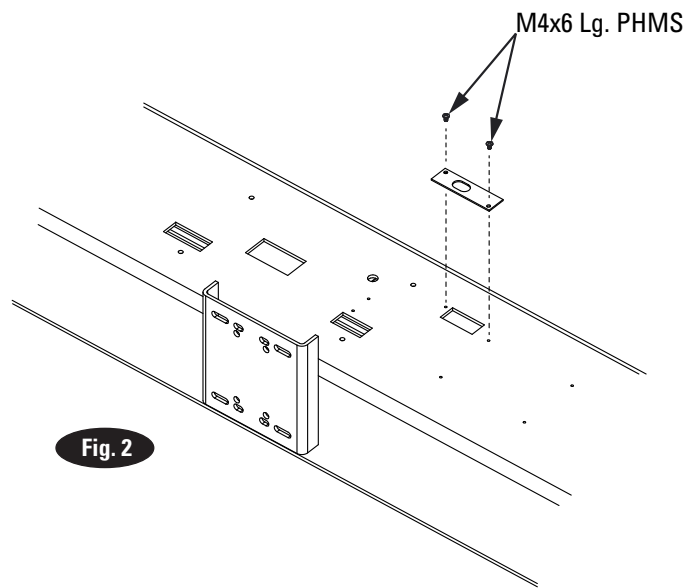
**IMPORTANT** Flare seat **MUST NOT** rotate when tightening. Only the nut should turn.

2. Back the fitting off one full turn.

3. Again tighten the fittings finger tight; then using a wrench, rotate the fitting 2-1/2 hex flats. This will complete the tightening procedure and develop a pressure tight seal.

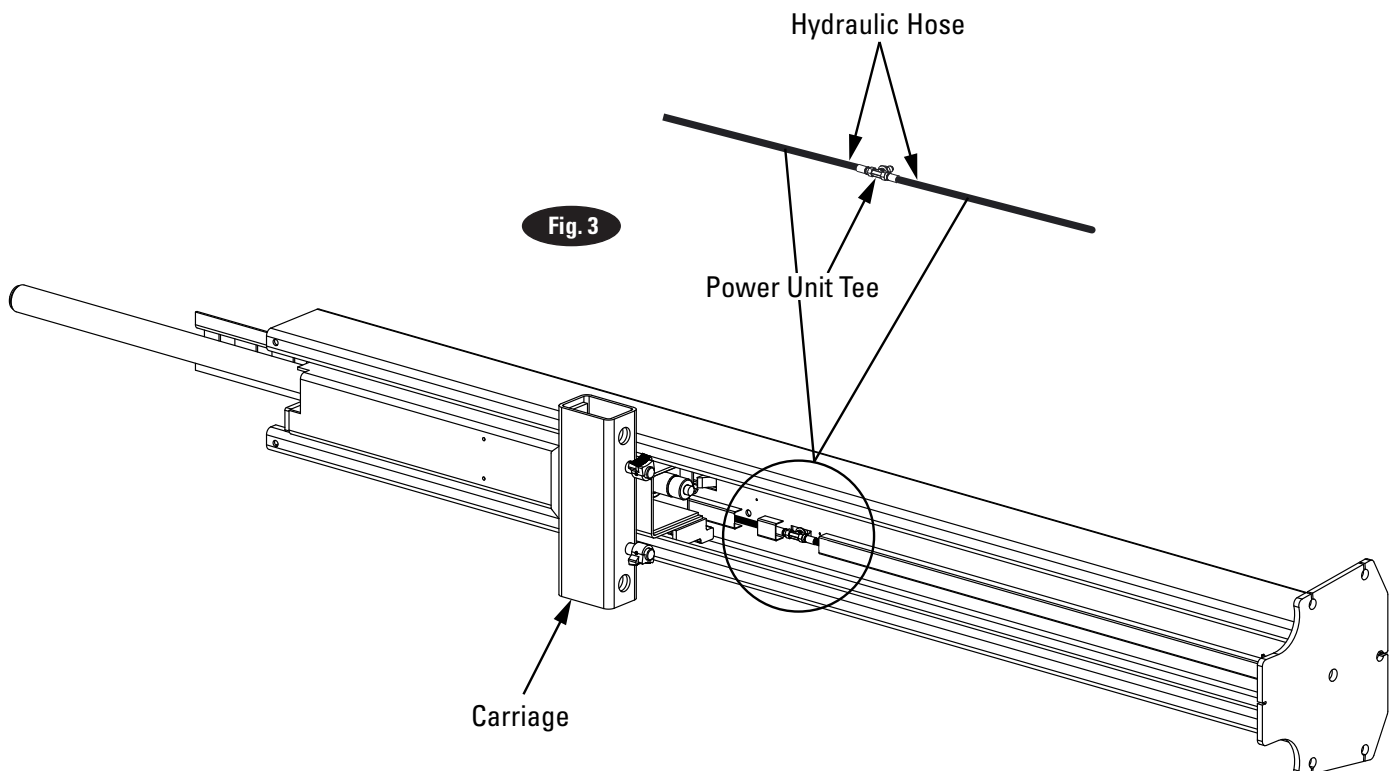
**CAUTION** Overtightening will damage fitting resulting in fluid leakage.

**CAUTION** Over tightening locknut may tear O-ring or distort threads in pump manifold outlet.

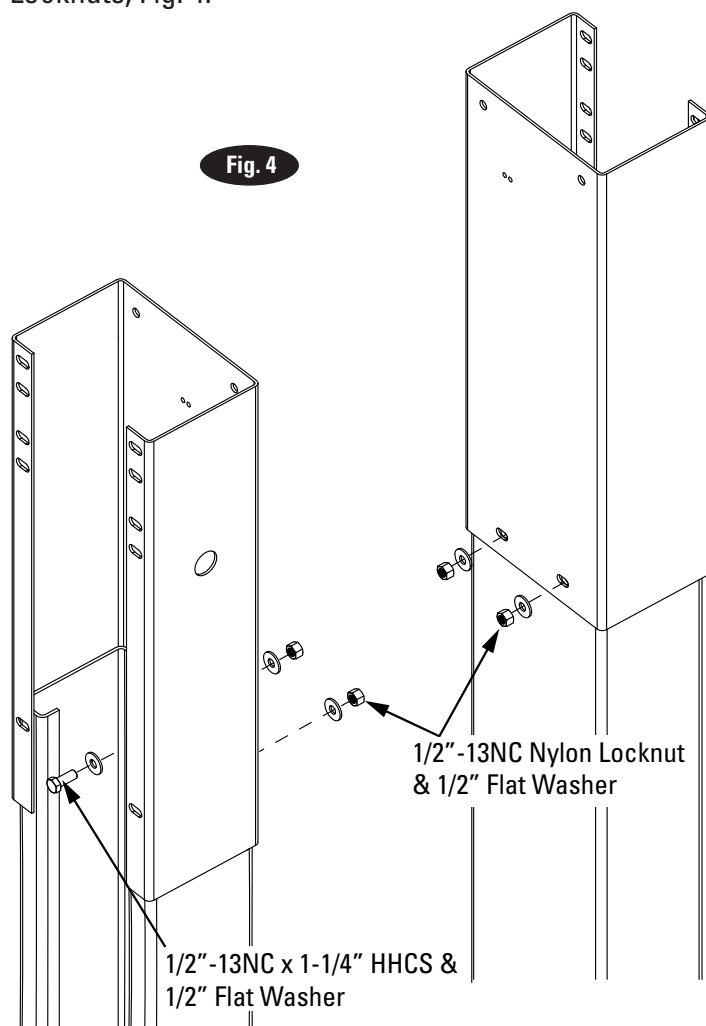


**4. Power Unit Tee:** With the column still laying on the ground push the lift carriage as high as possible to install the power unit tee. Once carriage is raised, install the power unit tee and hoses to the column Fig. 3.

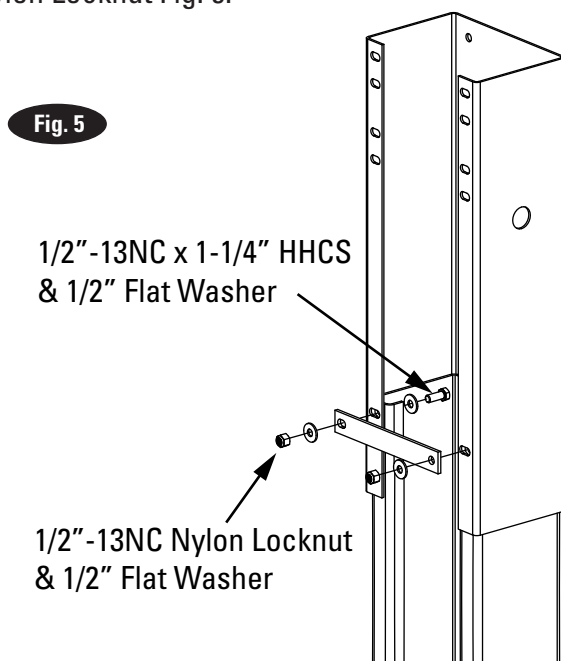
**CAUTION** Overtightening will damage fitting resulting in fluid leakage.



**5. Column Extensions:** Install the column extensions using (2) 1/2"-13NC x 1 1/4" Carriage HHCS and Nylon Locknuts, Fig. 4.

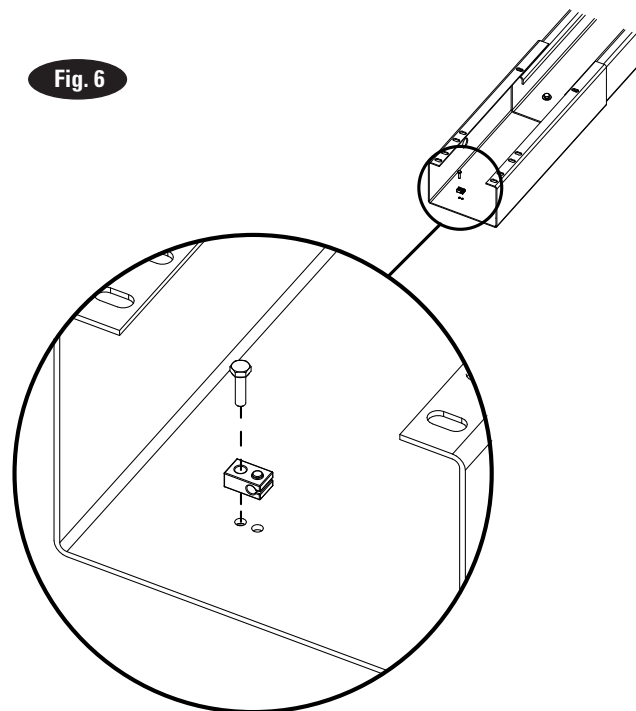


**6. Reinforcement Bar:** Install the reinforcement bar to the column and column extension using (2) 1/2"-13NC x 1-1/4" HHCS, (4) 1/2" Flat Washer, and (2) 1/2"-13NC Nylon Locknut Fig. 5.



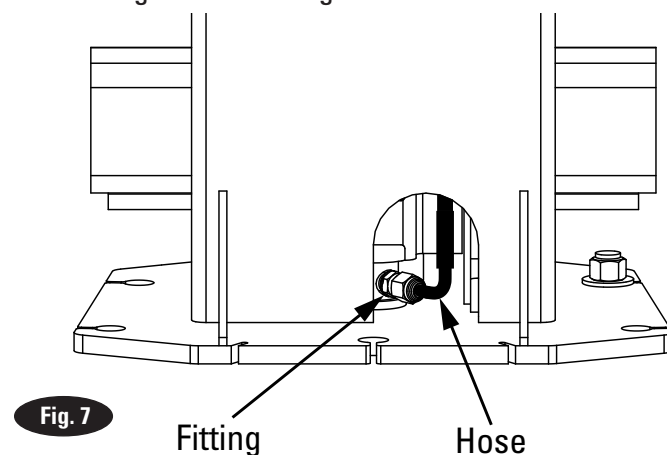
**7. Latch Cable Guides:** Install the latch cable conduit guide brackets to column extensions with (1) 1/4"-20NC x 1" HHCS and 1/4"-20NC Flanged Locknuts, HHCS should go through hole nearest the edge as shown, Fig. 6.

**8. Lift Setting:** Position columns in bay using dimensions shown in Fig. 1a & Fig. 1b. Place column with power unit mounting bracket on vehicle passenger side of lift. Both column base plate backs must be square on center line of lift. Notches are cut into each base plate to indicate center line of lift. Use appropriate equipment to raise carriage to first latch position. Be sure locking latch is securely engaged.



**9. Cylinder Fitting/Flow Valve:** Push the carriage to first lock and then install the flow valve and 90° elbow to the cylinder through the small opening on the bottom of the column. Fig 7.

**CAUTION** Overtightening will damage fitting resulting in fluid leakage.



**10a. Overhead Assembly:** Fig. 9: Adjust overhead to appropriate dimension. Install (4) 3/8"-16NC x 3/4" HHCS & 3/8"-16NC Flanged Locknuts, do not tighten. Slide Switch Box over switch bar ensuring knock out holes face the power unit column. Use (2) 1/4"-20NC x 3/4" lg. HHCS, 1/4" Flat Washer, and 1/4"-20NC Nuts to mount switch box to overhead, see Fig. 8.

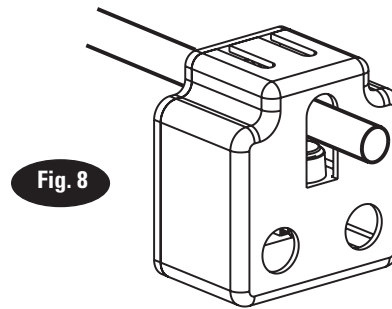
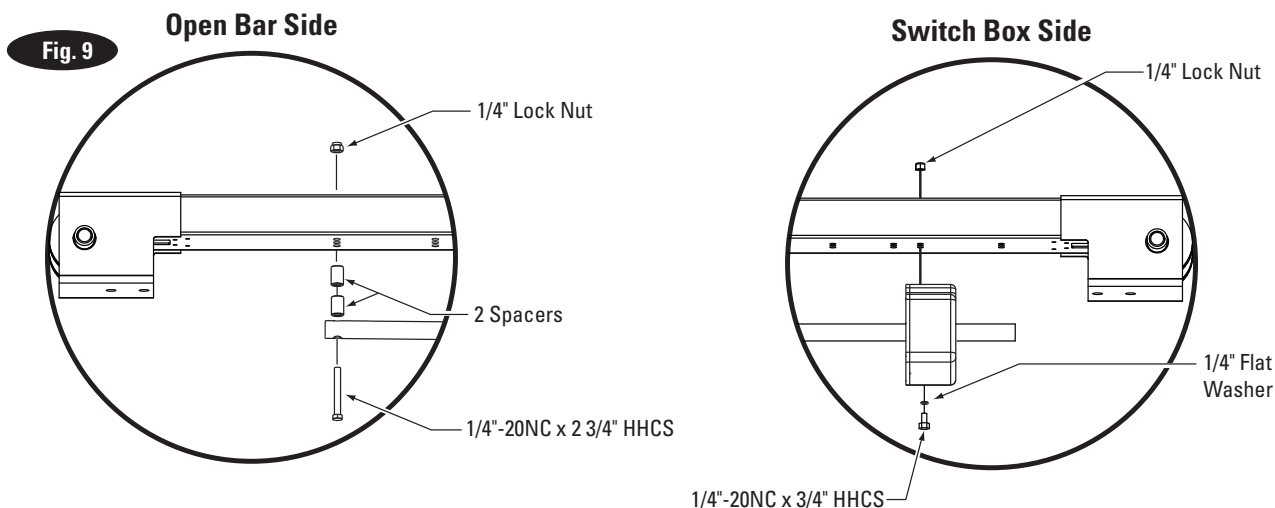
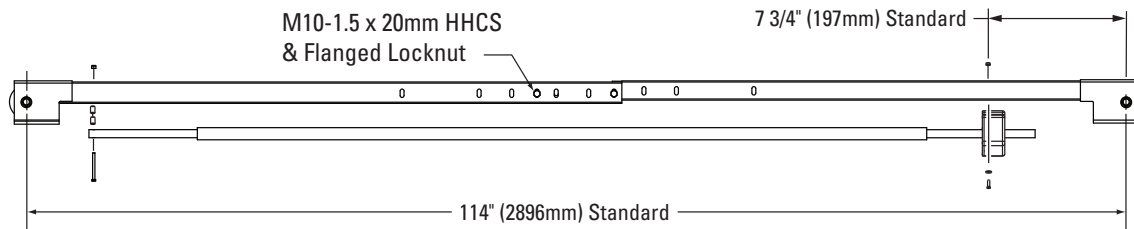


Fig. 8

**10b. Continued Overhead Assembly:**

For single phase lifts: Insert 1/4"-20NC x 2 3/4" HHCS through pivot hole in end of switch bar. Insert opposite end of bar through slot in switch mounting bracket. Then secure HHCS and Switch Bar to overhead as shown, Fig. 9, using (2) 3/4" (19mm) spacers and 1/4"-20NC Locknut. Tighten Hex bolt leaving 1/16" (1.6mm) gap between the spacer and the overhead assembly.



**11. Overhead Installation:** Install Overhead Bracket to extension at desired height with (4) M10-1.5 x 20mm HHCS and (4) M10-1.5 Flanged Locknut. Install overhead assembly to Mounting Bracket with (2) M10-1.5 x 20mm HHCS, and (2) M10-1.5 Flanged Locknut Fig. 11. Tighten bolts at center of overhead assembly.

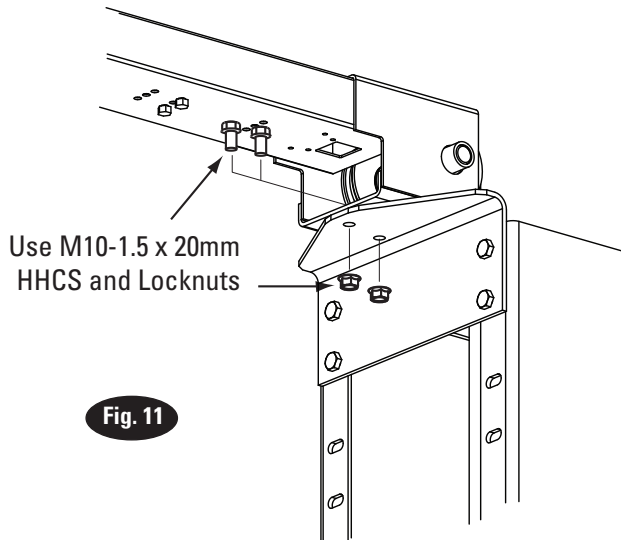


Fig. 11

**12. Power Unit:** First install a star washer onto all of the (4) 5/16"-18NC x 1-1/2" HHCS. This is very important for grounding. Put the (4) 5/16"-18NC x 1-1/2" HHCS thru holes in power unit bracket, Fig. 12. Mount unit with motor up to column bracket and install (4) 5/16" star washers and 5/16" Nuts. Install and hand tighten fitting to pump until O-ring is seated. Continue to tighten the locknut until the nut and washer bottom out against the pump manifold.

**NOTE:** You may still be able to rotate the fitting. This is acceptable unless there is seepage at the O-ring. If so, slightly tighten the locknut.

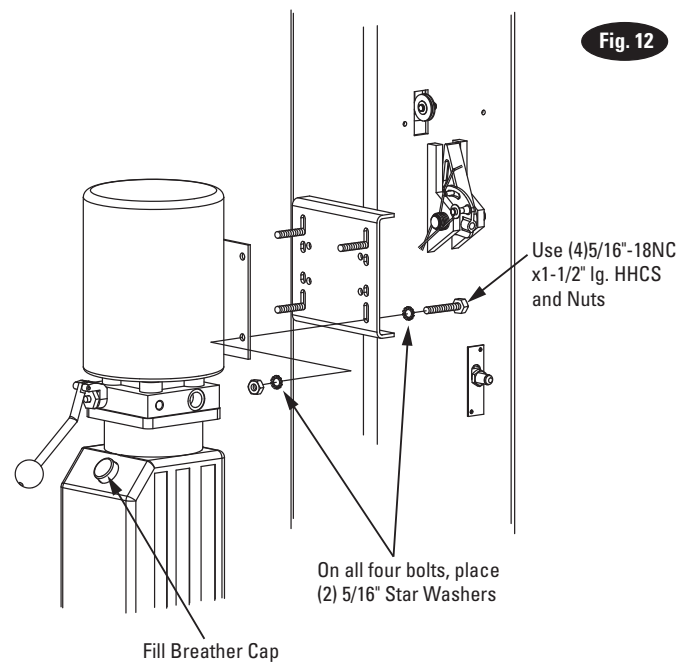


Fig. 12



1. Connect the free end of the second shortest hose Pc. (2), from paragraph 3, to the power unit side cylinder Pc. (1). Run hose through channel inside column.
3. Run the free end of the longest hose Pc. (3), from paragraph 3, through hose clamps Pc.(9), and channel. Then connect it to the slave side cylinder.
4. Take the end of the remaining hose Pc. (4) out of the column and connect it to the fitting on the power unit Fig. 13.

Cylinder Bleeders

6

Hose runs down approach side to cylinder on left column.

3

4

5

2

1

7

FRONT

Fig. 14

**Fig. 13**

This diagram illustrates the connection of the Power Unit Hose. A thick black hose is shown running from a vertical power unit on the left, through a wall, and connecting to a fitting on the right. An arrow points from the label 'Power Unit Hose' to the hose. Another arrow points from the label 'Fitting' to the connection point on the right. The power unit has a cylindrical top section and a rectangular base with vertical ridges. The wall is represented by two vertical lines, and various mounting brackets and screws are shown on the right side of the wall.

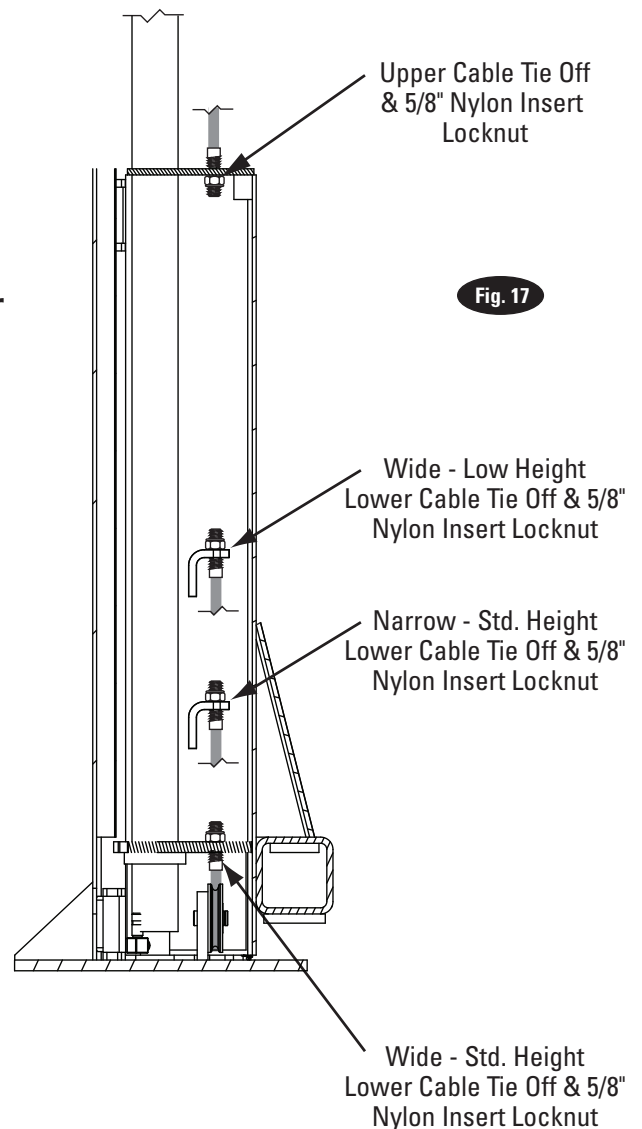
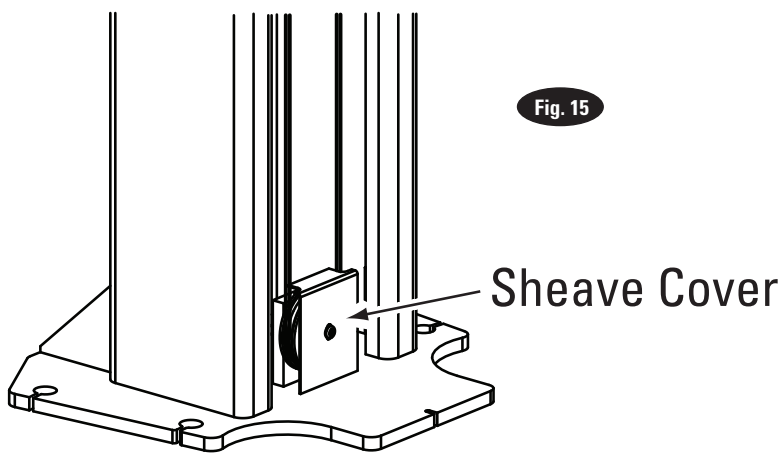
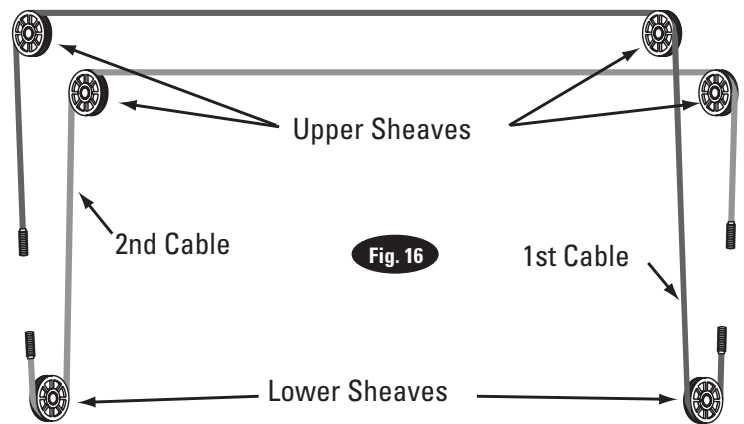
Fitting

Power Unit  
Hose

ITEM	QTY.	DESCRIPTION
1	2	Hydraulic Cylinder
2	1	Cylinder Hose
3	1	Slave Side Hose
4	1	Power Unit Hose
5	1	3/8" Branch Tee
6	4	Hose Clips
	4	M10-1.5 x 20mm HHCS
	4	M10-1.5 Flanged Locknuts
7	3	Fitting

#### 14. Equalizing Cables

- A) Refer to Fig. 16 for the general cable arrangement.
- B) First, run a cable end up through the small hole in the tie-off plate, Fig. 17.
- C) Push the cable up until the stud is out of the carriage top opening.
- D) Run a nylon insert locknut onto the cable stud so 1/2" (13mm) of the stud extends out of the locknut.
- E) Pull the cable back down, Fig. 17.
- F) Run cable around the lower sheave, then up and out of the top of the column.
- G) Run cable around overhead sheave and across and down to the opposite carriage. Install sheave cover, Fig. 15.
- H) Fasten the cable end to the carriage upper tie-off bracket, Fig. 17. Tighten the locknut enough to
- I) Adjust the tension of both cables during the final adjustments in Paragraph 24.



## 15. Locking Latch Cable

- Install latch cable sheave and retaining rings in upper slot of power unit column as shown, Fig. 19.
- Slip loop end of cable over end of shoulder screw on right side latch control plate, Fig. 19.
- Feed the other end of the cable through the latch cable sheave slot making sure that the cable is running under the bottom side of the latch cable sheave and inside the right column, Fig. 19.
- Attach latch cable conduit guide brackets to overhead as shown, Fig. 18a & Fig. 18b. Always use the holes on the approach side of the lift. HHCS should be in hole nearest the center of the overhead, Fig. 18b.
- Route cable up inside column and through the latch cable guide, Fig. 18a & Fig. 20.

### IMPORTANT

Using wire ties provided, tie off hydraulic hose snug to cylinders to keep hose away from equalizing cable, Fig. 14.

- Continue routing cable to the left column latch cable guide, Fig. 18a & Fig. 20, routing the cable through the left column latch cable guide, Fig. 18a.
- Bring the cable down inside the left column and feed the end of the cable through the lower latch cable sheave slot so that the cable is now back outside the column, Fig. 21.
- Route cable under the bottom side of the latch cable sheave, Fig. 21.
- At this point you **MUST** install the latch handle, jam nut, and right column latch cover Fig. 19 & Fig. 22. Install latch handle ball, Fig. 22.
- Insert cable in cable clamp along one side, loop around shoulder screw and back down, inserting cable along other side of cable clamp, Fig. 21. Place top back on clamp, barely tightening.
- Next, pull the control plate down, Fig. 20 & Fig. 21, to eliminate any clearance between the control plate slot and the latch dog pin, Fig. 20.
- Using Pliers, pull cable tight and secure the clamp close to the shoulder screw. Tighten clamp.

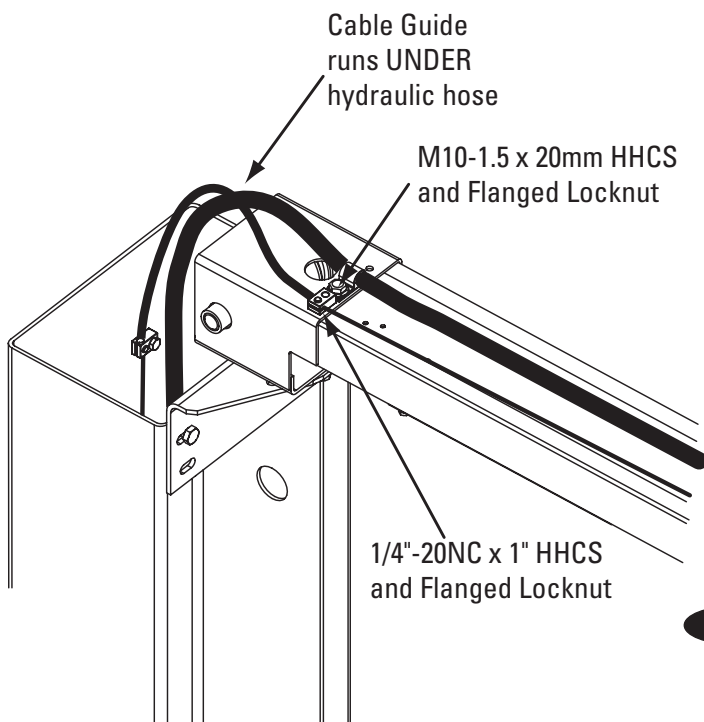


Fig. 18a

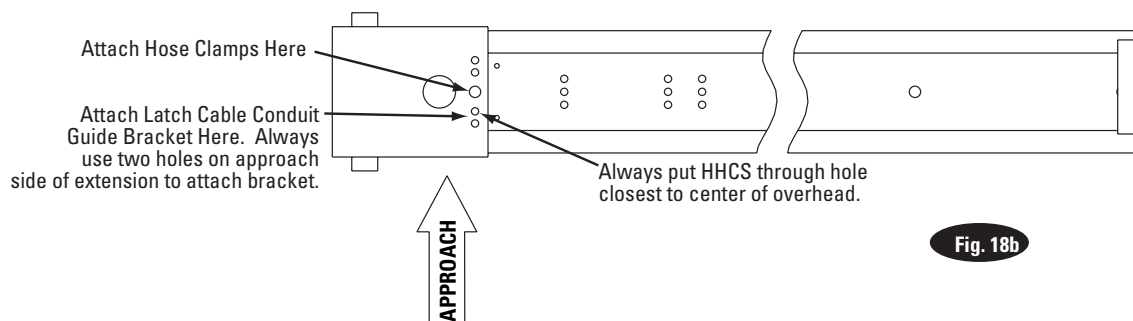
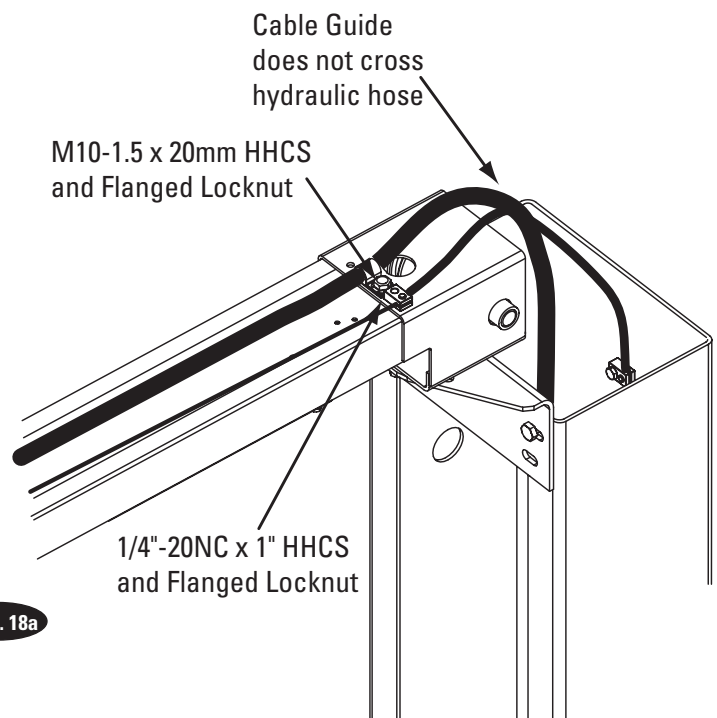


Fig. 18b

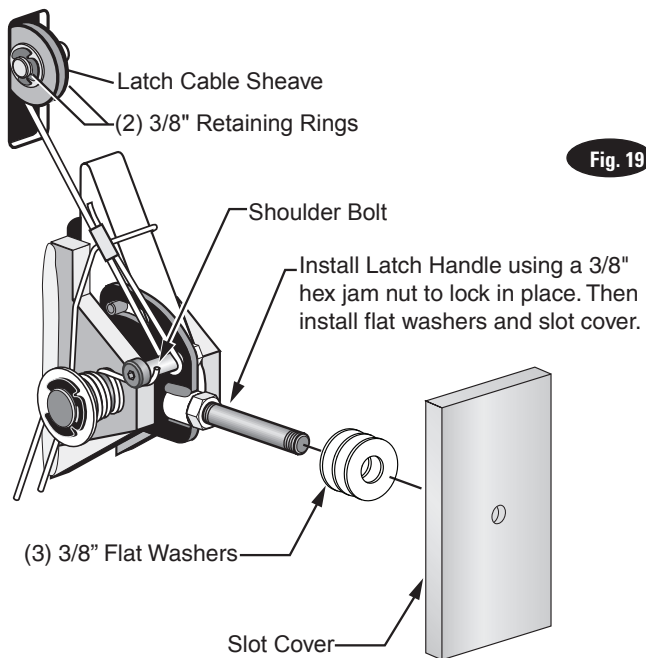


Fig. 19

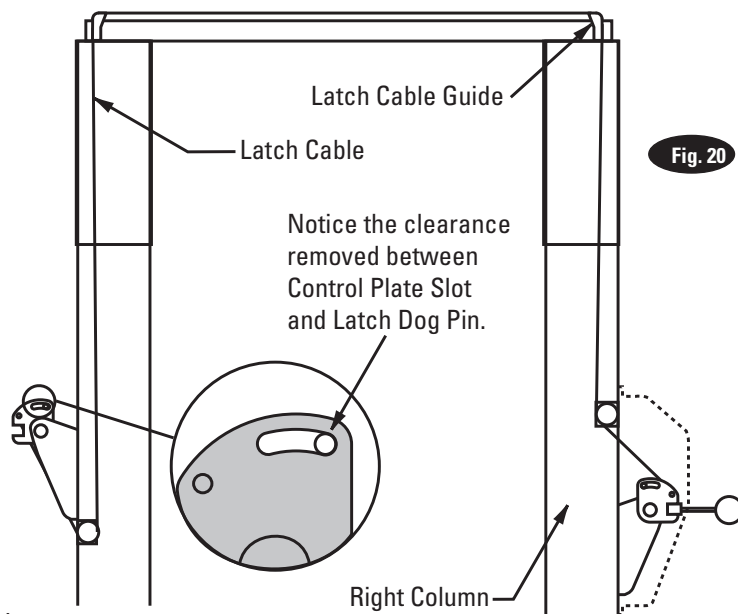


Fig. 20

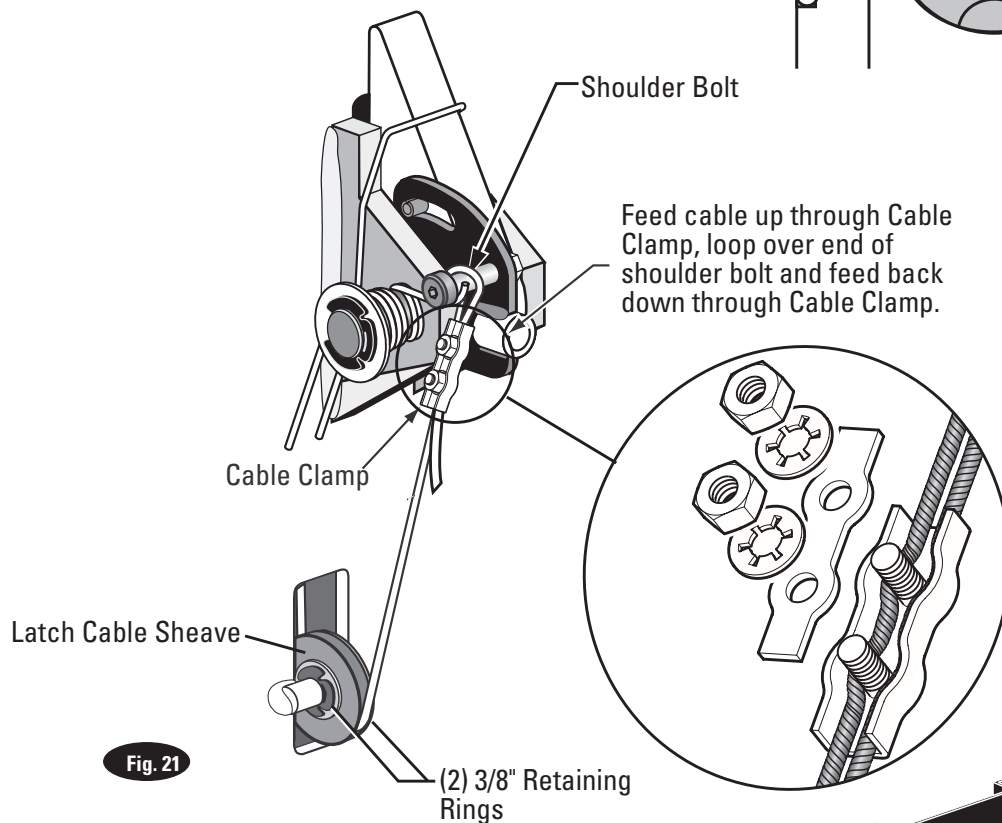


Fig. 21

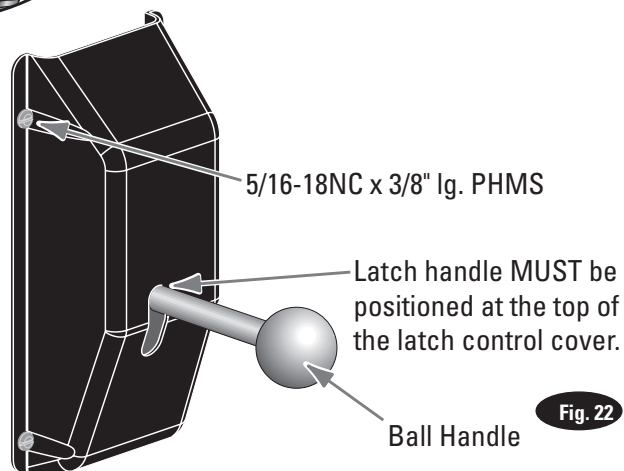


Fig. 22

## 16. Concrete and Anchoring:

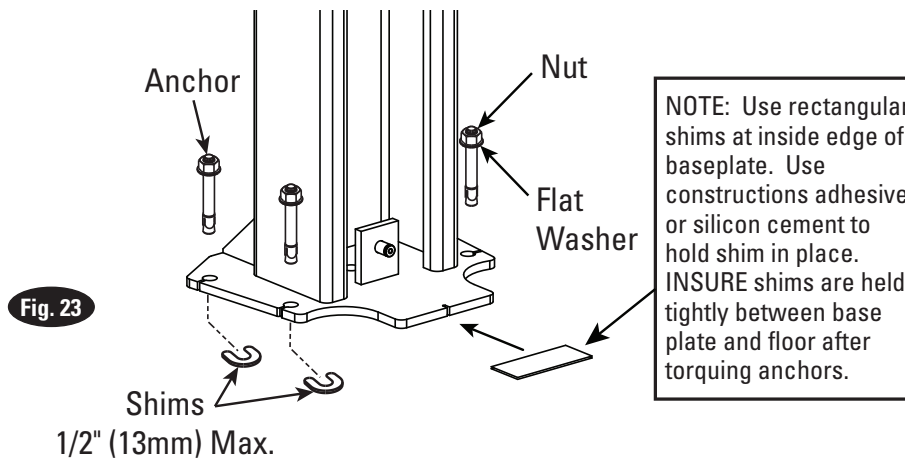
Drill (10) 3/4" dia. holes in concrete floor using holes in column base plate as a guide. See Fig. 24 for hole depth, hole spacing, and edge distance requirements.

**CAUTION** DO NOT install on asphalt or other similar unstable surfaces. Columns are supported only by anchors in floor.

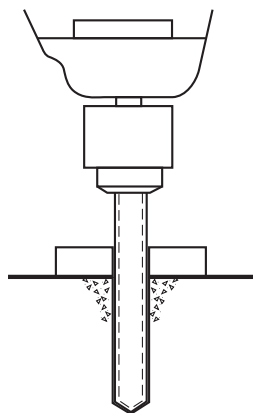
**IMPORTANT** Using the horse shoe shims provided, shim each column base until each column is plumb.

Recheck columns for plumb. Tighten anchor bolts to an installation torque of 110 ft-lbs. (149 Nm). Shim thickness MUST NOT exceed 1/2" (13mm) when using the 5-1/2" (140mm) long anchors provided with the lift, Fig. 23. Adjust the column extensions plumb.

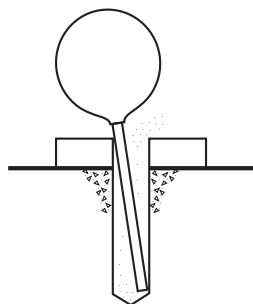
If anchors do not tighten to 110 ft-lbs. (149 Nm) installation torque, replace concrete under each column base with a 4' x 4' x 6" (1219 x 1219 x 152mm) thick 3000 PSI (20684 kPa) minimum concrete pad keyed under and flush with the top of existing floor. Let concrete cure before installing lifts and anchors.



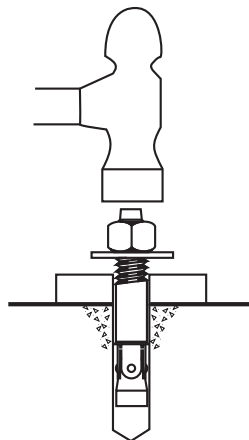
**NOTE:** If more than 2 horse shoe shims are used at any of the column anchor bolts, pack non-shrink grout under the unsupported area of the column base. Insure shims are held tightly between the baseplate and floor after torquing anchors.



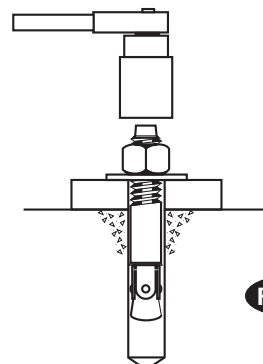
Drill holes using 3/4" carbide tipped masonry drill bit per ANSI B212.15-1994 (R2000)



Clean hole.



Run nut down just below impact section of bolt. Drive anchor into hole until nut and washer contact base.



Tighten nut with Torque wrench to 110 ft-lbs. (149 Nm)

Fig. 24

CONCRETE AND ANCHORING REQUIREMENTS				
STANDARD	ANSI/ALI ALCTV	IBC 2006, 2009, 2012		SEISMIC
Minimum Floor Thickness	4-1/4 INCHES (108mm)	5 INCHES (127mm)	6 INCHES (152mm)	Varies by location consult with your structural engineer and manufacturer's representative.
Anchor	Hilti Kwik Bolt III 3/4" x 5-1/2" Anchors supplied with the lift.*	Hilti HIT-HY 150 MAX-SD Adhesive; Hilti HIT-HY 150 MAX Adhesive; HILTI HIT-RE 500-SD Adhesive	Hilti Kwik Bolt III 3/4" x 7"	
Minimum Concrete Strength	3000 PSI (20684 kPa)	3000 PSI (20684 kPa)	3000 PSI (20684 kPa)	
Minimum Anchor Embedment	3-1/4 INCHES (83mm)	3-1/2 INCHES (89mm)	3-3/4 INCHES (95mm)	
Minimum Distance to Concrete Edge, Crack, Expansion Joint, Abandoned Anchor Hole	4-1/2 INCHES (114mm)	5-1/4 INCHES (133mm)	3-1/4 INCHES (83mm)	
<b>*The supplied concrete fasteners meet the criteria of the American National Standard "Automotive Lifts - Safety Requirements for Construction, Testing, and Validation" ANSI/ALI ALCTV-2011, and the lift owner is responsible for all charges related to any additional anchoring requirements as specified by local codes. Contact customer service for further information at: 800.640.5438</b>				

**17. Electrical:** Have a certified electrician run appropriate power supply to motor, Fig. 25a & 25b. Size wire for 20 amp circuit. See Motor Operating Data Table.

**CAUTION** Never operate the motor on line voltage less than 208V. Motor damage may occur.

**IMPORTANT:** Use separate circuit for each power unit. Protect each circuit with time delay fuse or circuit breaker. For single phase 208-230V, use 20 amp fuse. For wiring see Fig. 25a & Fig. 25b. All wiring must comply with NEC and all local electrical codes.

**Note:** 60Hz. single phase motor **CAN NOT** be run on 50Hz. line without a physical change in the motor.

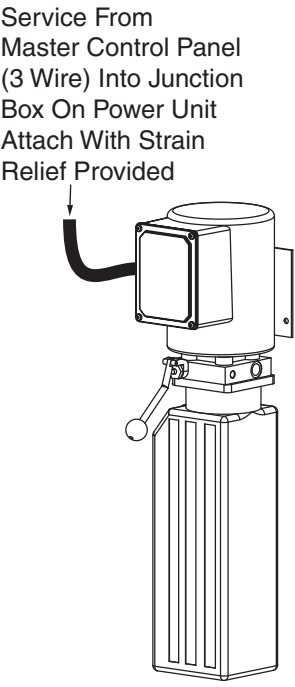
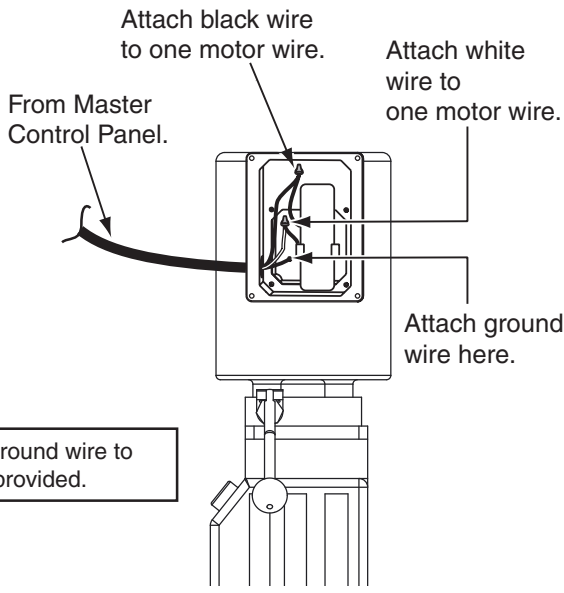


Fig. 25a

**NOTE:** Assure cord used for connection between the overhead switch and power unit is of the type specified in:

UL201, Sections 10.1.1.3 & 10.1.1.4

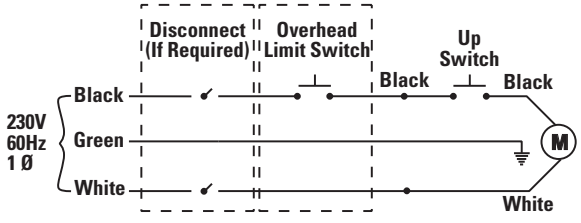
(Example: S0, G, ST0) Size for 25 amp circuit. See UL 201, Section 15 for proper wiring requirements for this connection.



Single Phase Power Unit

MOTOR OPERATING DATA TABLE - SINGLE PHASE	
LINE VOLTAGE	RUNNING MOTOR VOLTAGE RANGE
208-230V 60Hz.	197-253V

Fig. 25b



**Note:** 60Hz. Single phase motor **CAN NOT** be run on 50Hz. line without a physical change in the motor.

- NOTES:**
1. Unit not suitable for use in unusual conditions. Contact VSG for moisture and dust environment duty unit.
  2. Motor rotation is counter clockwise when viewed from top of motor.

**18. Oil Filling & Bleeding:** Use Dexron III ATF, or Hydraulic Fluid that meets ISO 32 specifications. Remove fill-breather cap, Fig. 12. Pour in (8) quarts of fluid. Start unit, raise lift about 2 ft. Open cylinder bleeders approximately 2 turns, Fig. 14.

Close bleeders when fluid streams. Torque values for the bleeders are 15 ft. lb. (20 Nm) minimum and 20 ft lb. (27 Nm) maximum. Fully lower lift. Add more fluid until it reaches the MIN \_\_\_\_\_ mark on the tank. Replace fill-breather cap.

**CAUTION** If fill-breather cap is lost or broken, order replacement. Reservoir must be vented.

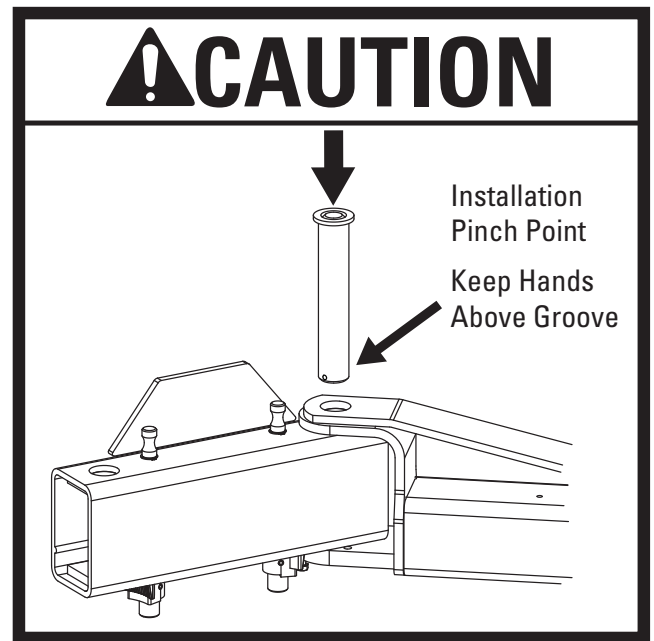
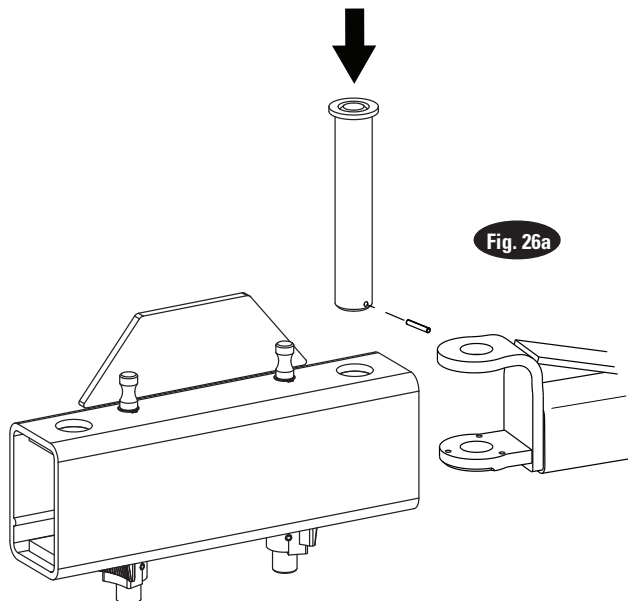
**19. Overhead switch:** Check overhead switch assembly to assure that switch bar is depressing switch plunger sufficiently to actuate the switch. The overhead switch is wired normally open, see Fig. 25a & Fig. 25b. Lift will not operate until weight of switch bar is depressing switch plunger. Verify that Power Unit stops working when switch bar is raised, and re-starts when the bar is released.

**20. Arms & Restraints:** Before installing arms, raise carriages to a convenient height. Grease swivel arm pins and holes with Lithium grease. Slide arm into yoke, Fig. 26a. Install 1-3/4" diameter arm pin(s) and arm stop, Fig. 26a.

Install Spring Pin to secure arm pin in place, Fig. 26a.

**Note:** Arm stop will be required on the drive in side of the power unit side. Install at same time as arm pin, Fig. 26b. Notice the orientation of arm stop in Fig. 26c.

After installing arms and pins, install arm Restraint Gears as follows: Install Restraint Gear onto arm clevis, as shown, Fig. 27a. Ensure side of gear marked **TOP** is facing upward, Fig. 27a.



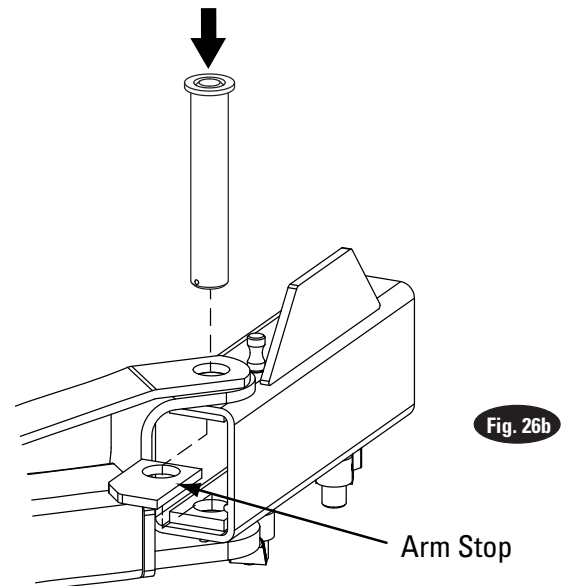
**NOTE:** **TOP** is stamped on top side of gear. You may need to pull up on the pin to allow enough room to install Restraint Gear.

**Arms With 3 Holes In Bearing Bars:** Then, install the (2) 3/8"-16NC x 1-1/2" Lg. HHCS ((8) total for all (4) arms) into the gear and arm. Reference Fig. 27b and Fig. 28.

Torque the Restraint Gear bolts to 30-34 ft.-lbs. (41-46 Nm).

**NOTE:** To check operation of arm restraints, raise carriage 1" (25mm) min. from full down position. Pull up on pin and adjust arms to desired position. To engage restraint, let pin-ring down allowing gear teeth to mesh together. It may be necessary to rotate arm slightly to engage gear teeth.

**NOTE:** Pin, Spring, & Gear Block are all pre-assembled.





**Note:** Location and Orientation of Arm Stop

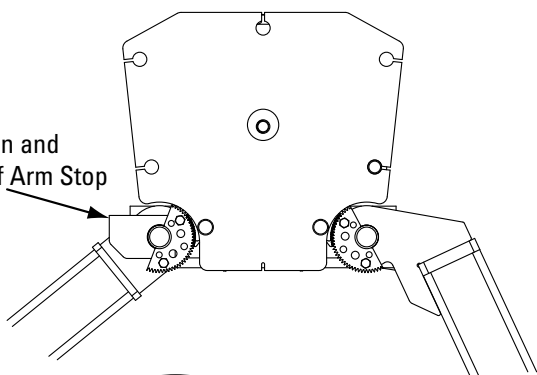


Fig. 26c

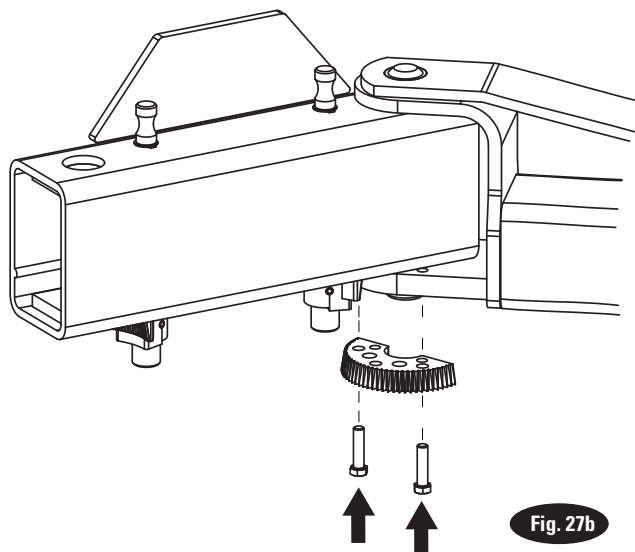


Fig. 27b

**NOTE:** Once arm is installed in yoke, pull up actuator pin and swing arm fully around, being sure that the Restraint Gear and Gear Block always stay aligned. If they do not stay aligned, remove restraint gear and install in the opposite position.

TOP will be marked on top side of restraint gear

NOTE beveled gear orientation

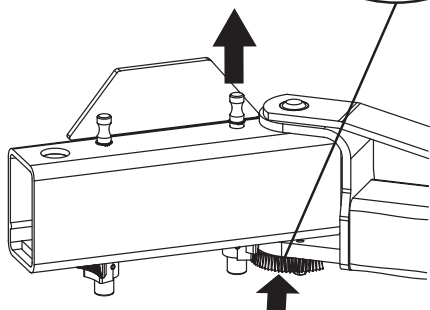
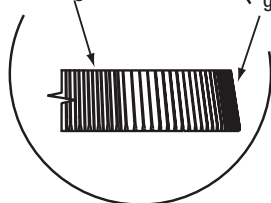
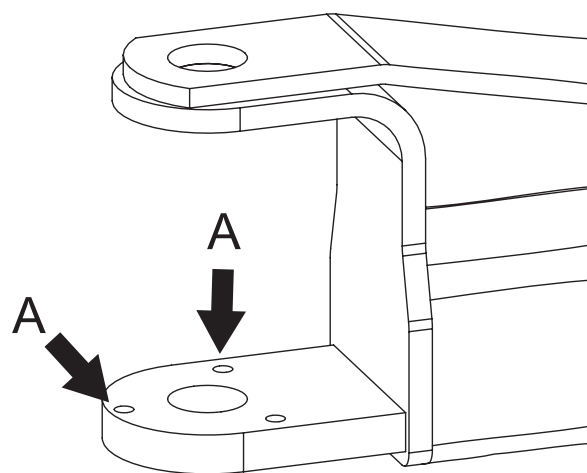
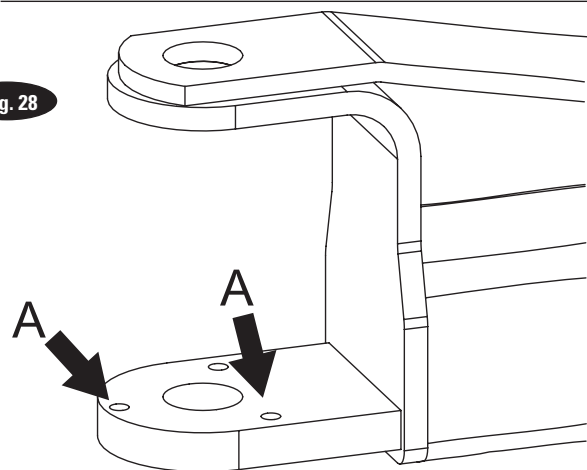


Fig. 27a



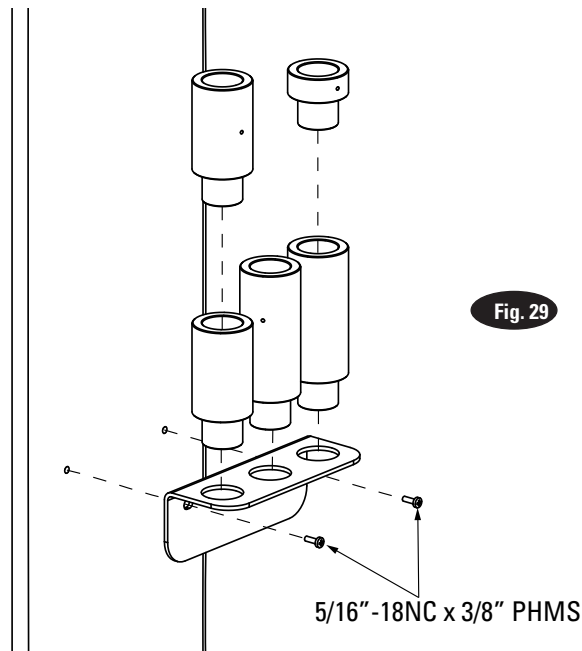
Use holes marked "A" for Right Front and Left Rear.

Fig. 28



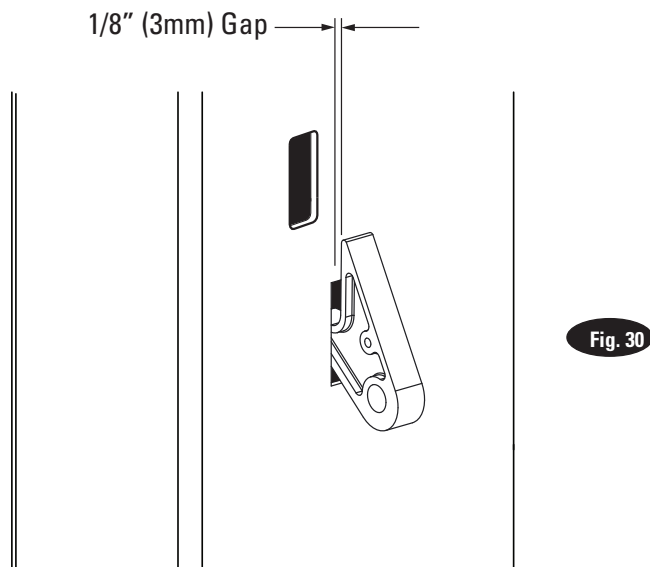
Use holes marked "A" for Left Front and Right Rear.

**21. Exterior Adapters:** Install adapter bracket to outside of each column using (2) 5/16"-18NC x 3/8" PHMS. Then, add adapters to the bracket as shown, Fig. 29.

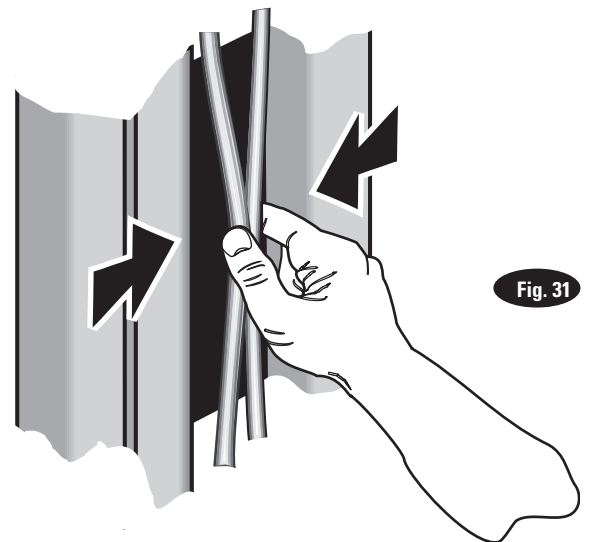


**22. Latch Cable Adjustment:**

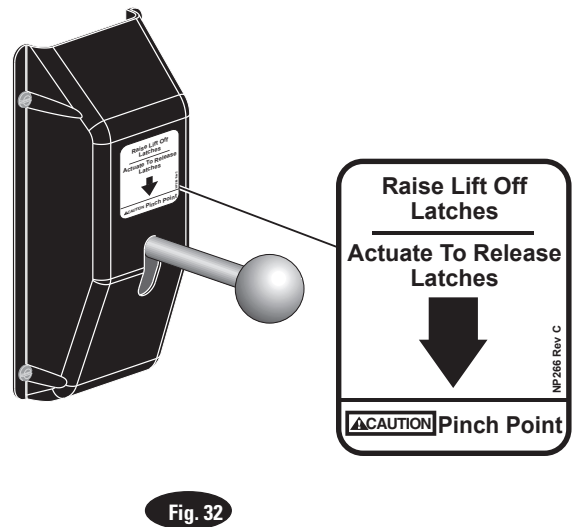
- Check to make sure the latch will properly engage and disengage. Slowly release the latch handle. A 1/8" (3mm) gap between the top of the latch dog and the column is allowable, Fig. 30.
- When raising, listen to latches to be sure that both latch dogs fall into latch slots. If they do not, loosen clamp and adjust tension as necessary.
- Install left latch cover using 5/16-18NC x 3/8" lg PHMS.



**23. Equalizer Cable Adjustment:** Raise lift to check equalizer cable tension. Below carriage, grasp adjacent cables between thumb and forefinger, with about 15 lbs. (7 kg.) effort you should just pull the cables together, Fig. 31. Adjust at upper tie-offs Fig. 17.



**24. Latch Release Decal:** Install latch release decal on cover above latch release handle, Fig. 32.



**25. Pressure Test:** Run lift to full rise and keep motor running for 5 seconds. Stop and check all hose connections. Tighten or reseal if required. Repeat air bleeding of cylinders.





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